

# CAMS

5TH CATEGORY - HISTORIC RACING

GROUP Nc

APPROVED VEHICLE SPECIFICATION

This form details the approved specifications of individual vehicle models in the 5th Category Historic car group. To be issued with an Historic Log Book, cars need to comply with these specifications, the physical appearance shown in the illustrations and the general historic rules as detailed in the current CAMS Manual of Motor Sport.

Make of Car: Holden Torana Model: LJ GTR XUI

Period of Original Manufacture: 1/1972 - 1973

CAMS Historic Group: Nc

Date of Issue of this Document: 15<sup>th</sup> December 1999



NOTE: THE ORIGINAL HOMOLOGATION PAPERS RELATING TO THE TORANA XU1 LJ LODGED WITH CAMS CONTAINED AMENDMENT SHEETS 19 TO 31 IN ADDITION TO THOSE COPIED HEREIN. AS ALL THESE AMENDEMNT SHEETS WERE EFFECTIVE AS OF AUGUST 1973 OR LATER THEY HAVE NO RELEVANCE TO VEHICLE SPECIFICATIONS APPLICABLE TO GROUP NC



CONFEDERATION OF AUSTRALIAN MOTOR SPORT

391 ST. KILDA ROAD,  
MELBOURNE, VIC. 3000

Manufacturer GMH  
 Model LJ YUI TORANA  
 C.A.M.S. Recognition No. ~~2/92-002~~  
 Amendment No. 5/5V H2.3

## Amendment to Form of Recognition

No.	Reference No.
71	2813561 Heavy duty coil spring free height 10" $\pm$ .25"
79	2813562 Heavy duty coil spring " " 7" $\pm$ .25"
	9929634 New Flywheel assembly.
160	Flywheel (clean) 4.0815 $\pm$ .453 k.g. 19 - 1 lbs.
161	Flywheel with clutch (all turning parts) 11.201 $\pm$ .453 k.g. 34.7 $\pm$ 1 lbs.
	9929247 New Camshaft
182	Max. valve lift 11.59 mm. .456 ins.
187	Valves open at 55° BTDC (excluding quietening ramps)
188	Valves close at 91° ATDC " " "
197	Max. valve lift 11.50 mm. .456 ins.
202	Valves open at 94° .30 BTDC (Excluding quietening ramps)
203	Valves close at 51° .30 ATDC " " "
	Hydraulic followers - No specified valve clearance.
455	Inlet Cam.
	S = 22.175 mm. .873 $\pm$ .002 ins. - .007 ins.
	T = 14.5 mm. .569 $\pm$ .002 ins. - .007 ins.
	U = 28.09 mm. 1.138 $\pm$ .002 ins. - .007 ins.
293	The tolerance $\pm$ .002 $\pm$ .007 applies to the base circle of the camshaft. FINAL DRIVE Ratio 3.55 - 1 No. of teeth 39/11

Date amendment is valid from

29th August, 1972

Stamp of





Manufacturer G.E.  
Model Torana "LJ"  
C.A.M.S. Recognition No. 2-72/002  
Amendment No. 4/4V 42-3

CONFEDERATION OF AUSTRALIAN MOTOR SPORT

~~100-01, KILDA ROAD,~~ P.O. Box 441 Camberwell, 3124.  
MELBOURNE, VIC. 3002

Amendment to Form of Recognition

ERRATA

- | No. | Reference No.  | Amendment  |
|-----|----------------|--|
| 2   | Amendment 2/2V | in error disregard " <u>Note</u> ....."<br>Front track (when fitted with wheels referred to in 2/2V)<br>53.5"/54.00"<br>1360/1372 mm |
| 3   |                | Rear track (when fitted with wheels referred to in 2/2V)<br>52.1" 1323 mm.   |

(Note - 3 spacers fitted to each front wheel  
1 spacer fitted to each rear wheel )

Date amendment is valid from 10th August 1972





CONFEDERATION OF AUSTRALIAN MOTOR SPORT  
 387 STURGES ROAD, P.O. Box 441 Camberwell, 3124  
 MELBOURNE, VIC. 3102

Manufacturer GMF  
 Model Torana "LJ"  
 C.A.M.S. Recognition No. ~~9-72/002~~  
 Amendment No. 3/3V <sup>42-3</sup>

Amendment to Form of Recognition

No.	Reference No.	<u>ERRATA</u>
2	Front track 52.7/53.2"	1338/1351 mm
3	Rear Track 51.38"	1305 mm
	( 3 spacers fitted to each front wheel, 1 spacer fitted to each rear wheel)	

Date amendment is valid from 3rd February, 1972

Stamp of







CONFEDERATION OF AUSTRALIAN MOTOR SPORT

894 ST. KILDA ROAD,  
MELBOURNE, VIC. 3000Manufacturer GMHModel TORANA "LJ"C.A.M.S. Recognition No. 272/002Amendment No. 2/RV H2-3

## Amendment to Form of Recognition

No.	Reference No.
	<u>(Wheels)</u>
	50. Cast aluminium (spoked) safety beads on inner and outer rim flanges.
	51. Weight 5.1026 kg. 11.75 lbs.
	54. Rim Width 212.4 mm. 6.00JJ ins.

Note

add 33.02 mm. 1.3 ins.  
to front and rear track for these wheels.

Date amendment is valid from

10.8.1972

Stamp of CAMS





CONFEDERATION OF AUSTRALIAN MOTOR SPORT  
384 ST. KILDA ROAD,  
MELBOURNE, VIC. 3000

Manufacturer G.K.H.  
Model LJ TORANA XU-I  
C.A.M.S. Recognition No. ~~72/002~~ 72-3  
Amendment No. I/IV

Amendment to form of Recognition

No.	Reference No.
290	Final Drive - Variation in supplier. Vehicles will be equipped at random with either "Detroit No Spin" or "Borg Warner Limited slip" differential units.

Date amendment is valid from 1st July, 1972

Stamp of CAMS



Make HOLDEN 'LJ' Model TORANA XU1

Rec. No. 2-72/002

**IMPORTANT:**

During the scrutineering of cars entered in group 5 (Sportscars) only the following items of the present recognition form are to be taken into consideration: 1, 2, 3, 9, 20, 21, 22, 23, 24, 25, 26, 70, 71, 78, 79, 90, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 147, 148, 149, 150, 153, 159, 170, 171, 172, 173, 185, 200, 270, 271, 274, 275, 290, 291, 292 and photographs A, B, D, E, F, G, H, J, K and O.

The vehicle described in this form has been subject to the following amendments:

on 1-7-1974 rec. no. 1/10 List..... on..... 19..... rec. no. .... List.....  
on..... 19..... rec. no. .... List..... on..... 19..... rec. no. .... List.....  
on..... 19..... rec. no. .... List..... on..... 19..... rec. no. .... List.....  
on..... 19..... rec. no. .... List..... on..... 19..... rec. no. .... List.....  
on..... 19..... rec. no. .... List..... on..... 19..... rec. no. .... List.....

Optional equipment affecting preceding information. This to be stated together with reference number.



Make HOLDEN 'LJ' Model TORANA XU1

Rec. No. ~~27/003~~  
H2-3

**DRIVE TRAIN**

**CLUTCH**

260. Type of clutch Diaphragm spring - Dry 261. No. of plates One
262. Dia. of clutch plates 21.89 cm. 8.62 ins.
263. Dia. of linings, inside 15.54 cm. 6.12 ins.
- outside 21.89 cm. 8.62 ins.
264. Method of operating clutch Mechanical

**GEAR BOX** (photograph H)

270. Manual type, make GMH Method of operation External levers
271. No. of gear-box ratios forward 4 272. Synchronized forward ratios 4
273. Location of gear-shift Floor
274. Automatic, make - type -
275. No. of forward ratios - 276. Location of gear shift -

277.	Manual		Automatic		Alternative manual/automatic			
	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth	Ratio	No. teeth
1	2.54	$\frac{19 \times 29}{25 \times 15}$						
2	1.83	$\frac{19 \times 25}{25 \times 18}$						
3	1.25	$\frac{19 \times 21}{25 \times 22}$						
4	1.00	Direct						
5								
6								
reverse	2.54							

178. Overdrive, type
179. Forward gears on which overdrive can be selected
180. Overdrive ratio

**FINAL DRIVE**

190. Type of final drive Spiral hypoid 291. Type of differential Two pinion
192. Type of limited slip differential (if fitted in series-production) Cone
193. Final drive ratio 3.36 :1 Number of teeth 37/11  
Optional 3.08 :1 40/13

Make HOLDEN 'LJ'

Model TORANA XU1

Rec. No. 2-72/002

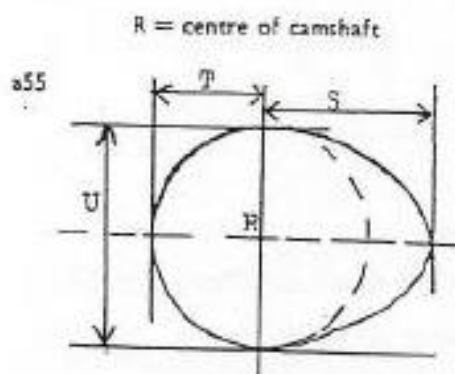
**ENGINE ACCESSORIES**

- |   |                             |                                      |
|---|-----------------------------|--------------------------------------|
| 230. Fuel pump: mechanical and/or electrical          |                             | Mechanical                           |
| 231. No. fitted                                       | One                         |                                      |
| 232. Type of ignition system                          | Coil                        | 233. No. of distributors             |
|   |                             | One                                  |
| 234. No. of ignition coils                            | One                         | 235. No. of spark plugs per cylinder |
|   |                             | One                                  |
| 236. Generator, type: dynamo/alternator—number fitted |                             | Alternator - One                     |
| 237. Method of drive                                  | Belt                        |                                      |
| 238. Voltage of generator                             | 12 volts                    |                                      |
| 239. Battery, number                                  | One                         |                                      |
| 240. Location   | LH front engine compartment |                                      |
| 241. Voltage of battery                               | 12 volts                    |                                      |

**ENGINE AND CAR PERFORMANCES** (as declared by manufacturer in catalogue)

- |                            |                                |                       |            |
|----------------------------|--------------------------------|-----------------------|------------|
| 250. Max. engine output    | 190 (type of horsepower: SAE ) | at 5600               | r.p.m.     |
| 251. Max. r.p.m.           | ND                             | output at that figure |            |
| 252. Max. torque           | 200 lbs/ft.                    | at 4000               | r.p.m.     |
| 253. Max. speed of the car | ND                             | km./hour              | miles/hour |

ND - Not declared in Catalogue



**Inlet cam**

S = 22.17	mm.	.873	inches
T = 14.90	mm.	.587	inches
U = 29.82	mm.	1.174	inches

**Exhaust cam**

S = 22.17	mm.	.873	inches
T = 14.90	mm.	.587	inches
U = 29.82	mm.	1.174	inches

Make HOLDEN 'LJ'Modr TORANA XU1Ret. No. ~~42-3~~  
42-3FOUR STROKE ENGINES

170. Number of camshafts One 171. Location RH side crankcase  
 172. Type of camshaft drive Gear  
 173. Type of valve operation Overhead valves push rod actuated via hydraulic lifters and individually mounted overhead rocker arms.

INLET (see page 4)\*

180. Material(s) of inlet manifold Aluminium  
 181. Diameter of valves 41.12/41.37 mm 1.619/1.629 ins.  
 182. Max. valve lift 10.89 mm .429 in. 183. Number of valve springs Two  
 184. Type of spring Helical coil 185. Number of valves per cylinder One  
 186. Tappet clearance for checking timing (cold/warm) As per Shop Manual mm. - ins.  
 187. Valves open at (with tolerance for tappet clearance indicated) BTDC 44° excl ramps 88° with ramps  
 188. Valves close at (with tolerance for tappet clearance indicated) ABC 80° excl ramps 124° with ramps  
 189. Air filter, type Paper element

EXHAUST (see page 4)\*

195. Material(s) of exhaust manifold Cast iron  
 196. Diameter of valves 35.73/35.99 mm 1.407/1.417 ins.  
 197. Max. valve lift 10.89 mm .429 in. 198. Number of valve springs Two  
 199. Type of spring Helical coil 200. Number of valves per cylinder One  
 201. Tappet clearance for checking timing (cold/warm) As per Shop Manual mm. - ins.  
 202. Valves open at (with tolerance for tappet clearance indicated) BEC 83° excl ramps 127° with ramps  
 203. Valves close at (with tolerance for tappet clearance indicated) ATC 40° excl ramps 84° with ramps  
 204. Diameter outlet orifice exhaust manifold 41.65 mm 1.64 ins.

CARBURETION (photograph N)

210. Number of carburetors fitted 3 211. Type Side draft  
 212. Make Zenith Stromberg 213. Model 175 CD - 2S  
 214. Number of mixture passages per carburettor One  
 215. Flange hole diameter of exit port(s) of carburettor 44.45 mm 1.750 ins.  
 216. ~~Minimum diameter of~~/minimum diam., with piston at maximum height (example: SU)  
 31.75 mm 1.25<sup>+</sup> .1 ins.

INJECTION (if fitted)

220. Make of pump 221. Number of plungers  
 222. Model or type of pump 223. Total number of injectors  
 224. Location of injectors  
 225. Minimum diameter of inlet pipe mm. ins.

\* For additional information concerning two-stroke engines and super-charged engines, see page 13.



Make HIDEN 'LJ'

Model TORANA XU1

Rec. No. 2-072/002

**ENGINE** (photographs J and K)

- |   |                      |   |                             |
|---|----------------------|---|-----------------------------|
| 130. Cycle  | Four                 | 131. Number of cylinders                | 6                           |
| 132. Cylinder Arrangement   | In-Line              |   |                             |
| 133. Bore   | 97.075 mm. 3.625 in. | 134. Stroke                             | 82.550 mm. 3.250 in.        |
| 135. Capacity per cylinder  |                      | 551.6 cm. <sup>3</sup>                  | 33.66 cu. in.               |
| 136. Total cylinder capacity  |                      | 3310 cm. <sup>3</sup>                   | 202 cu. in.                 |
| 137. Material(s) of cylinder block  | Cast iron            | 138. Material(s) of sleeves (if fitted) | Not fitted                  |
| 139. Cylinder head, material(s)   | Cast iron            | Number fitted                           | One                         |
| 140. Number of inlet ports  | 3 Siamesed           | 141. Number of exhaust ports            | 6                           |
| 142. Compression ratio  | 10.3 ± .5:1          |   |                             |
| 143. Volume of one combustion chamber                                       |                      | 47.14 <sup>±</sup> cm. <sup>3</sup>     | 2.87 cu. in.                |
| 144. Piston, material   | Aluminium alloy      | 145. Number of rings                    | 2 Compression 1 Oil Control |
| 146. Distance from gudgeon pin centre line to highest point of piston crown |                      | 42.54 mm.                               | 1.675 in.                   |
| 147. Crankshaft: moulded/stamped  | Moulded              | 148. Type of crankshaft: integral/      | Integral                    |
| 149. Number of crankshaft main bearings                                     | Seven                |   |                             |
| 150. Material of bearing cap  | Cast iron            |   |                             |
| 151. System of lubrication: dry sump/oil in sump                            |                      | Oil in sump                             |                             |
| 152. Capacity, lubricant  | 3.4 ltrs. 6.0 pts.   | 3.21 quarts U.S.                        |                             |
| 153. Oil cooler: yes/no   | No                   | 154. Method of engine cooling           | Water                       |
| 155. Capacity of cooling system   | 8 ltrs. 14 pts.      | quarts U.S.                             | 7.5                         |
| 156. Cooling fan (if fitted) dia.   |                      | 39.37 cm.                               | 15.5 in.                    |
| 157. Number of blades of cooling fan  | Four                 |   |                             |

**Bearings**

- |                                   |                       |              |             |     |
|-----------------------------------|-----------------------|--------------|-------------|-----|
| 158. Crankshaft main, type        | Copper/Lead Removable | dia. 63.424/ | m.m. 2.497/ | in. |
|                                   |                       | 63.449       | 2.498       |     |
| 159. Connecting rod big end, type | Copper/Lead           | dia. 48.234/ | m.m. 1.899/ | in. |
|                                   | Removable             | 48.260       | 1.900       |     |

**Weights**

- |   |                     |                     |                   |
|---|---------------------|---------------------|-------------------|
| 160. Flywheel (clean)                         |                     | 10.93 kg.           | 24.1 lbs.         |
| 161. Flywheel with clutch (all turning parts) |                     | 18.05 kg.           | 39.8 lbs.         |
| 162. Crankshaft                               | 21.77 kg. 48.0 lbs. | 163. Connecting rod | .46 kg. 1.06 lbs. |
| 164. Piston with rings and pin                |                     | .58 kg.             | 1.29 lbs.         |

Make..... **HOLDEN 'LJ'** Model..... **TORANA XU1**

Rec. No. **42-3**  
~~2-2/002~~

**SUSPENSION**

- 70. Front suspension (photograph D), type Independent short & long control arms
- 71. Type of spring Right hand helical coil
- 72. Stabiliser (if fitted) Bar type
- 73. Number of shock absorbers 2
- 74. Type Double acting telescopic
- 78. Rear suspension (photograph E), type Four link coil
- 79. Type of spring Right hand helical coil
- 80. Stabiliser (if fitted) -
- 81. Number of shock absorbers 2
- 82. Type Double acting telescopic

**BRAKES** (photographs F and G)

- 90. Method of operation Four wheel hydraulic - dual master cylinder providing separate systems for front & rear brakes.
- 91. Servo-assistance (if fitted), type Tandem suspended vacuum
- 92. Number of hydraulic master cylinders One dual reservoir

93. Number of cylinders per wheel	2 bore single caliper	FRONT	One REAR
94. Bore of wheel cylinder(s)	53.9	mm. 2.125 inches	14.3 mm. .563 inches
95. Inside diameter		mm. inches	228.6 mm. 9.0 inches
96. Length of brake linings		mm. inches	206.0 mm. 8.11 inches
97. Width of brake linings		mm. inches	233.7 mm. 9.20 inches
98. Number of shoes per brake			44.45 1.75 Two
99. Total area per brake		mm. <sup>2</sup> sq. in.	19543 mm. <sup>2</sup> 30.29 sq. in.

**Disc Brakes**

100. Outside diameter	254	mm. 10.00 inches	mm. inches
101. Thickness of disc	15.6	mm. .615 inches	mm. inches
102. Length of brake linings	-	mm. - inches	mm. inches
103. Width of brake linings	-	mm. - inches	mm. inches
104. Number of pads per brake		2	
105. Total area per brake	7936	mm. <sup>2</sup> 12.30 sq. in.	mm. <sup>2</sup> sq. in.



Make HOLDEN 'LJ'

Model TORANA XU1

Rec. No. 2-72/002

CHASSIS AND COACHWORK (Photographs A, B and C)

20. Chassis/body construction: separate/unitary construction	Unitary
21. Unitary construction, material(s)	Steel
22. Separate construction, Material(s) of chassis	-
23. Material(s) of coachwork	Steel
24. Number of doors: 2 Material(s)	Steel
25. Material(s) of bonnet	Steel
26. Material(s) of boot lid	Steel
27. Material(s) of rear-window	Glass
28. Material(s) of windscreen	Glass
29. Material(s) of front-door windows	Glass
30. Material(s) of rear- <del>door</del> windows	Glass
31. Sliding system of door windows (Frt.Dr. - Vertical sliding) (Rear Quarter - (mechanically operated) (hinged horizontally	
32. Material(s) of rear-quarter light	Glass (manually operated)

ACCESSORIES AND UPHOLSTERY

38. Interior heating : yes- <del>no</del>	39. Air conditioning : <del>yes</del> -no
40. Ventilation : yes- <del>no</del>	41. Front seats, type of seat and upholstery Bucket - vinyl
42. Weight of front seat(s), complete with supports and rails, out of the car :	38.8 kg. 85.6 lbs.
43. Rear seats, type of seat and upholstery	Bench - vinyl
44. Front bumper, material(s) Steel Weight	5.3 kg. 11.7 lbs.
45. Rear bumper, material(s) Steel Weight	3.5 kg. 7.9 lbs.

WHEELS

50. Type	Full circle vented disc - Safety beads on inner & outer rim
51. Weight (per wheel, without tyre)	6.8 kg. 15.0 lbs. flanges
52. Method of attachment	5 Studs
53. Rim diameter 330.2 mm. 13.0 ins.	54. Rim width 139.7JJ mm. 5.50JJ ins.

STEERING

60. Type	Rack and pinion
61. Servo-assistance :	<del>yes</del> -no
62. Number of turns of steering wheel from lock to lock	3.3
63. In case of servo-assistance	Not Available

Make HOLDEN 'LJ'

Model TORANA XU1

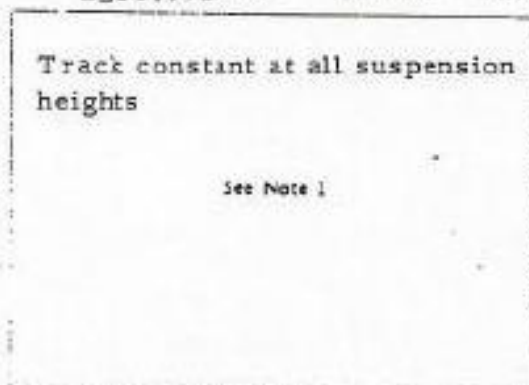
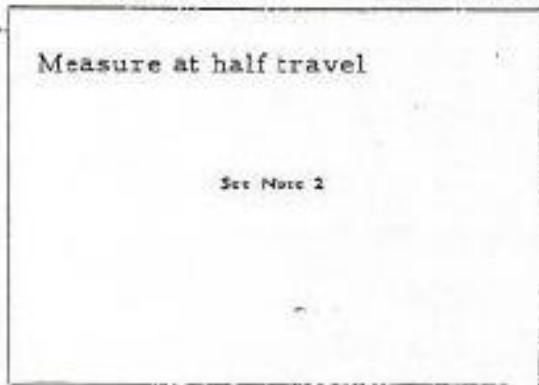
Rec. No. H2-3  
~~272/552~~

**NOTE 1.**

All dimensions must be given in two measuring systems, see Note 3.

**CAPACITIES AND DIMENSIONS**

- |                |          |     |       |         |
|----------------|----------|-----|-------|---------|
| 1. Wheelbase   | 2540.0   | mm. | 100.0 | inches  |
| 2. Front track |          |     |       |         |
|                | 1340.044 | mm. | 52.76 | inches. |
| 3. Rear track  |          |     |       |         |
|                | 1304.972 | mm. | 51.38 | inches  |



- |   |       |       |       |            |
|---|-------|-------|-------|------------|
| 4. Overall length of the car  | 438.6 | cm.   | 172.7 | inches     |
| 5. Overall width of the car   | 160.0 | cm.   | 63.0  | inches     |
| 6. Overall height of the car  | 134.6 | cm.   | 53.0  | inches     |
| 7. Capacity of fuel tank (reserve included)   |       |       |       |            |
|   | 77.2  | ltrs. | 20.4  | gall. U.S. |
|   |       |       | 17.0  | gall. imp. |
| 8. Seating Capacity.  | 5     |       |       |            |
| 9. Weight. Total weight of the car with normal equipment, water, oil, and spare wheel but without fuel or repair tools: |       |       |       |            |
| <u>ESTIMATED</u>  | 1048  | kg.   | 2310  | lbs.       |
|   |       |       | 20.6  | cwts.      |

**NOTE 2.**

Differences in track caused by the use of other wheels with different rim widths must be stated when recognition is requested for the wheels concerned. Specify ground clearance in relation to the track and give drawing of two easily recognisable points at front and rear at which measurements are taken. These ground clearance dimensions are only for information when checking the track and can in no way affect the eligibility of the car.

**NOTE 3.**

**CONVERSION TABLE**

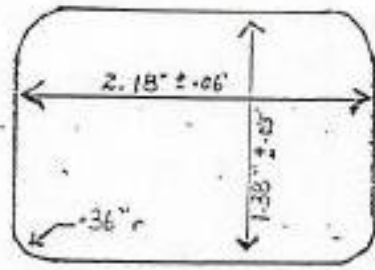
1 inch/pouce	— 2.54	cm.	1 quart US	— 0.9464	ltrs.
1 foot/pied	— 30.4794	cm.	1 pint (pt)	— 0.568	ltrs.
1 sq. inch/pouce carre	— 6.452	cm. <sup>2</sup>	1 gallon imp.	— 4.546	ltrs.
1 cubic inch/pouce cube	— 16.387	cm. <sup>3</sup>	1 gallon US	— 3.785	ltrs.
1 pound/livre (lb)	— 453.593	gr.	1 hundred weight (cwt.)	— 50.802	kg

Make HOLDEN 'LJ'

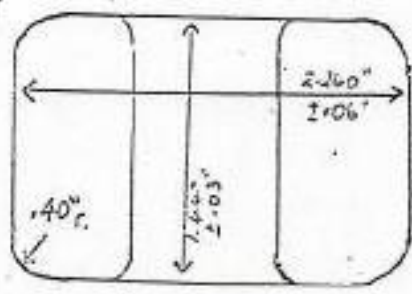
Model TORANA XU1

Rec. No. 2-72/002

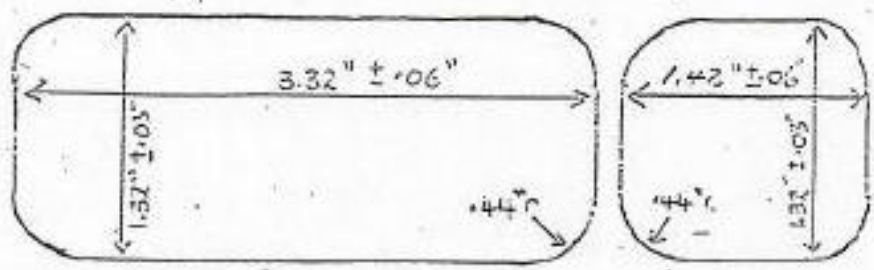
Drawing inlet manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



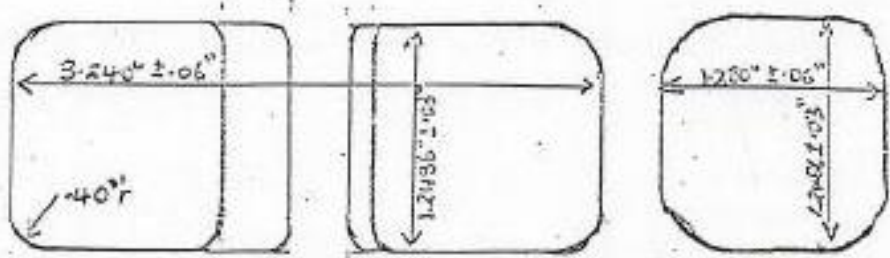
Drawing of entrance to inlet port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.



Drawing of exhaust manifold ports, side of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

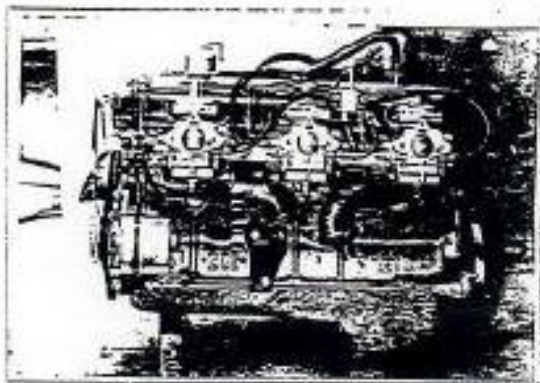


Drawing of exit to exhaust port of cylinderhead. Indicate scale or dimensions and manufacturing tolerance.

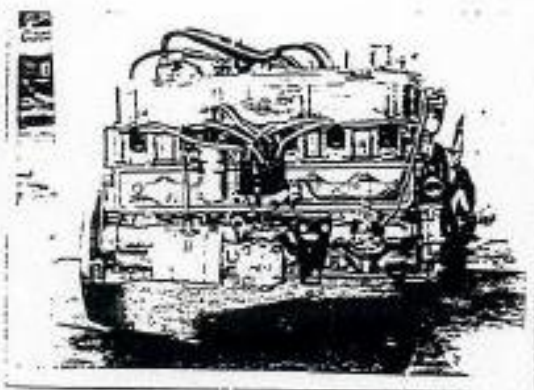




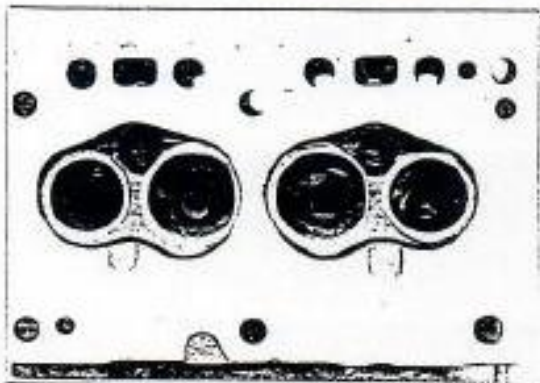
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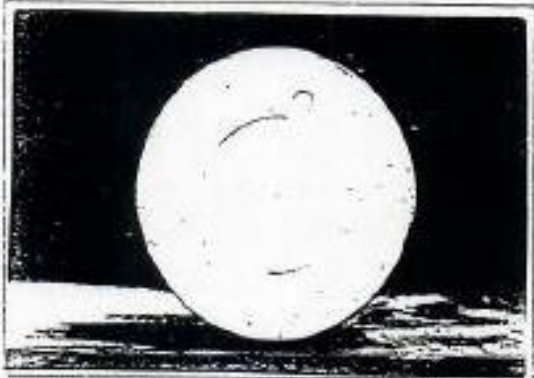
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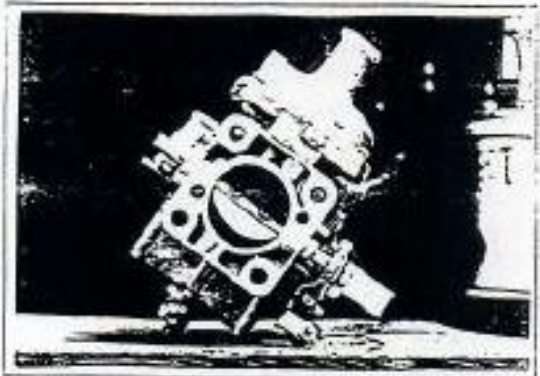
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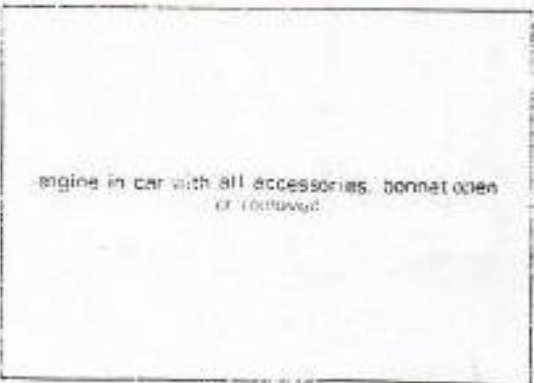
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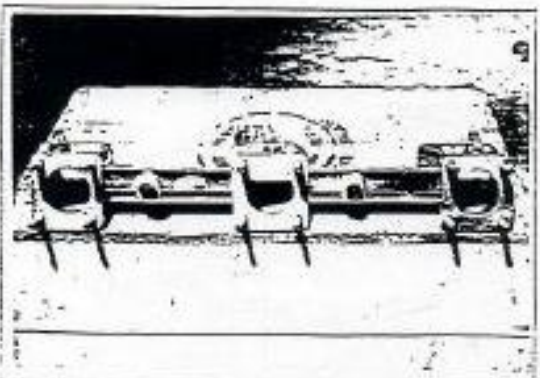
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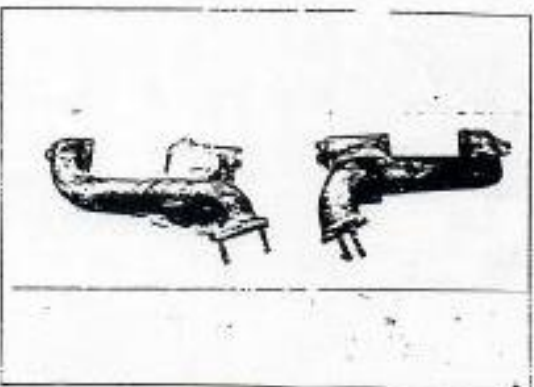
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P



Q

R

## SECTION 1 - CHASSIS

### 1.1 CHASSIS FRAME

<b>Description:</b>	Unitary Construction	<b>Period of Manufacture:</b>
<b>Manufacturer:</b>	GMH	1/1972-1973
<b>Chassis no. from:</b>	LJ00001S* (similar to LC)	
<b>Chassis no. location:</b>	NS Inner Guard	
<b>Material:</b>	Steel	
<b>Comments:</b> VIN for LJ similar to LC.		

### 1.2 FRONT SUSPENSION

<b>Description:</b>	Double Wishbone	
<b>Spring medium:</b>	Coil Over Damper	
<b>Damper Type:</b>	Double Acting Hydraulic Telescopic	<b>Adjustable:</b> No
<b>Anti-sway bar:</b>	Fitted	<b>Adjustable:</b> No
<b>Suspension adjustable:</b>	Yes - Camber & castor	<b>Method:</b> Shims
<b>Comments:</b>		

### 1.3 REAR SUSPENSION

<b>Description:</b>	Live Axle - Trailing Arms	
<b>Spring medium:</b>	Coil	
<b>Damper type:</b>	Double Acting Hydraulic Telescopic	<b>Adjustable:</b> No
<b>Anti-sway bar:</b>	Not Fitted	<b>Adjustable:</b> No
<b>Suspension adjustable:</b>	No	<b>Method:</b> N/A
<b>Comments:</b>		

### 1.4 STEERING

<b>Type:</b>	Rack & Pinion	<b>Make:</b>	GMH
<b>Comments:</b>			

### 1.5 BRAKES

<b>Type:</b>		<b>Front</b>	<b>Rear</b>
<b>Dimensions:</b>		Disc	Drum
<b>Material of drum/disc</b>		254 mm x 15 mm	228 mm
<b>No. cylinders/pots per wheel:</b>		Cast Iron	Cast Iron
<b>Actuation:</b>		2	1
<b>Caliper: Make, Material, Type:</b>		Hydraulic	Hydraulic
<b>Master cylinder make:</b>	PBR	Cast Iron - Girlock	
<b>Adjustable bias</b>		<b>Type:</b>	Tandem
<b>Servo Fitted</b>		No	
<b>Comments:</b>		Yes	



## SECTION 2 - ENGINE

### 2.1 ENGINE

**Make:** GMH  
**Model:** 202  
**No. cylinders:** 6 **Configuration:** In Line  
**Cylinder Block-material:** Cast Iron **Four Stroke**  
**Bore - Original:** 92.07 mm **Max. allowed:** 93.57 mm  
**Stroke - original:** 82.55 mm **Max. allowed:** 82.55 mm  
**Capacity - original:** 3310 cc **Max. allowed:** 3404 cc  
**Cooling method:** Water  
**Identifying marks:** JP1001 or Q1001  
**Comments:** Some factory competition blocks supplied with Q prefix

### 2.2 CYLINDER HEAD

**Make:** Holden  
**No. of valves/cylinder-** **Inlet:** 1 **Exhaust:** 1  
**No. of ports total:** 9 **Inlet:** 3 **Exhaust:** 6  
**No. of camshafts:** 1 **Location:** Block **Drive:** Gear  
**Valve actuation:** Pushrod  
**Spark plugs/cylinder:** 1  
**Identifying marks:**

**Comments:** Following on from the LC with the 173cu in head with larger valves & stronger springs.

### 2.3 LUBRICATION

**Method:** Wet Sump **Oil tank location:** N/A  
**Dry sump pump type:** N/A **Location:** N/A  
**Oil cooler standard:** No **Location:** N/A  
**Comments:** External oil line to main bearings fitted in some early versions

### 2.4 IGNITION

**Type:** Coil & Distributor  
**Make:** Delco Remy  
**Comments:**

### 2.5 FUEL FEED

**Carburettor Make:** Zenith Stromberg **Model:** 175 CD-2S **No:** 3 **Size:**  
**Fuel injection Make:** N/A **Type:**  
**Supercharged:** **Type:**  
**Make:**  
**Comments:**

### SECTION 3 - TRANSMISSION

#### 3.1 CLUTCH

**Make:** Holden      **Type:** Diaphragm      **Diameter:** 219 mm  
**No. of Plates:** 1  
**Actuation:** Mechanical  
**Comments:**

#### 3.2 TRANSMISSION

**Type:** Holden  
**Make:**      **Model:** M20  
**No. forward speeds:** 4      **Gearbox location:** Behind Engine  
**Gearchange type and location:** Floor  
**Case material:** Cast Iron      **Identifying marks:**  
**Comments:**

#### 3.3 FINAL DRIVE

**Make:** GMH      **Model:**  
**Wheel drive method:** Rear  
**Ratios:** Various  
**Differential:** Bevel      **Type:** Hypoid  
**Comments:** Spin Resistant or Locked Differential permitted.

#### 3.4 TRANSMISSION SHAFTS (EXPOSED)

**Number:** 1      **Location:** Gearbox to Final Drive  
**Description:** Tubular Tailshaft with Hardy Spicer Universal Joints  
**Comments:**

#### 3.5 WHEELS & TYRES

	FRONT	REAR
<b>Wheel type:</b> Original:	Steel or alloy	Material: Original:
Allowed:	Alloy	Allowed:
<b>Fixture method:</b>	Bolt on	<b>No. studs:</b> 5 Studs
<b>Wheel dia. &amp; rim width</b>		
Original:	5.5 or 6 x 13	5.5 or 6 x 13
Allowed:	7 x 13	7 x 13
<b>Tyre section:</b>		
Original:		
Allowed:		
<b>Aspect ratio - minimum:</b>	60%	60%
<b>Comments:</b>	Globe 'Sprintmaster' alloy wheels with spacers on the front discs to enable the wheel to clear the tie-rod ends were used in the latter part of 1972	

## SECTION 4 - GENERAL

### 4.1 FUEL SYSTEM

Tank Location: Rear Capacity: 77 Litres

Fuel pump, type and location: Mechanical Make: AC

Comments: Refer to LC Specification Sheets. Similar comments re filler neck apply.

### 4.2 ELECTRICAL SYSTEM

Voltage: 12 Alternator fitted: Yes

Battery Location: Engine Compartment

Comments: Locate in boot if Webers are fitted.

### 4.3 BODYWORK

Type: 2 Door Coupe Material: Steel

No. of seats: 4 No. doors: 2

Comments: Metal front spoiler & rear spoiler as per LC. Dash panel revised & crash pad straightened out. Collapsible steering column & lock fitted with ignition key on steering column. Floor console around gear stick. High back seats with adjustable head restraints fitted.

### 4.4 DIMENSIONS

Track - Front: 1372 mm Rear: 1323 mm

Wheelbase: 2540 mm Overall length: 4386 mm

Dry weight: 1048 kg

Comments: Front track varied with fitment of Sprintmaster wheels.

### 4.5 SAFETY EQUIPMENT

Fire extinguisher required

Seat belt required

Rollbar required

Electrical cut off switch required

Safety fuel tank optional



~~272/00E~~  
42-3

A1



A2



42-3



F.I.A. Recognition No. ....

Group .....

*2-72/002*  
*H2-3*

## CONFEDERATION OF AUSTRALIAN MOTOR SPORT

394 ST. KILDA ROAD, MELBOURNE, VIC. 3004

Form of recognition in accordance with appendix J to the International Sporting Code of the  
FEDERATION INTERNATIONALE DE L'AUTOMOBILE

Manufacturer..... GENERAL MOTORS-HOLDEN'S

Serial No. of chassis body..... LJ

Serial No. of engine..... IP

Recognition is valid from.....

Cylinder-capacity..... 3310 cm<sup>3</sup>..... 202 in<sup>3</sup>

Model..... TORANA XU1

Manufacturer..... GMR

Manufacturer..... GMR

List.....

The manufacturing of the model described in this recognition form started on January 19, 1972  
and the minimum production of 200 identical cars, in accordance with the specifications of  
this form was reached on February 3, 1972.

Photograph A. 7/8 view of car from front

F.I.A. Stamp



C.A.M.S. Stamp





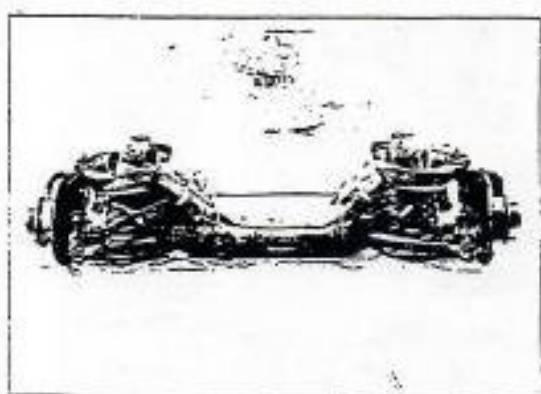
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H2-3



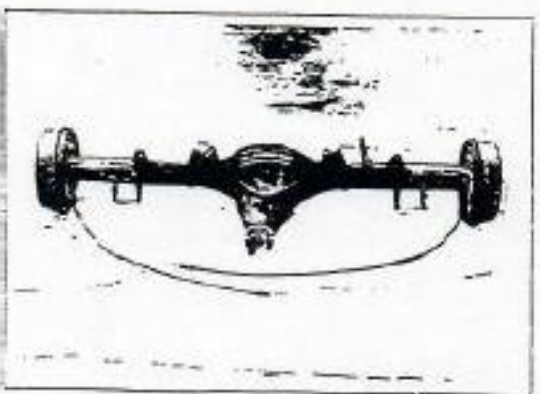
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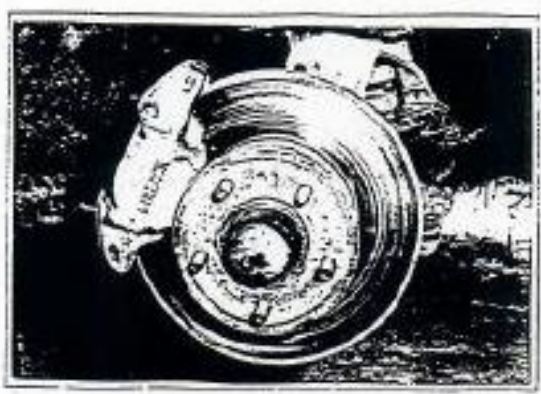
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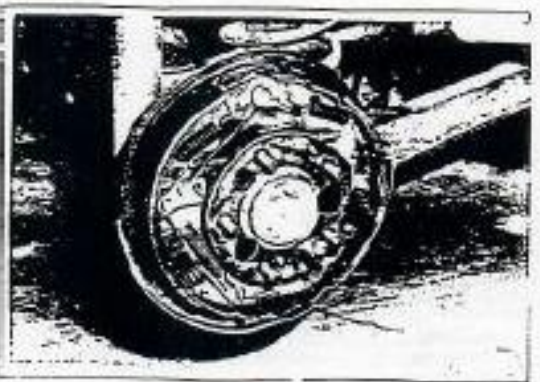
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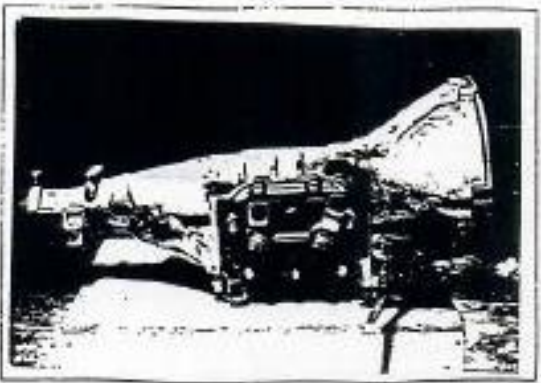
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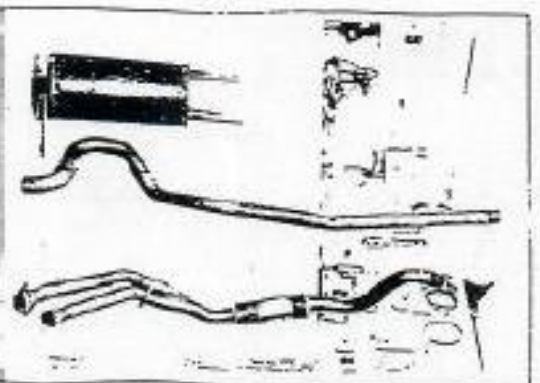
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I

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